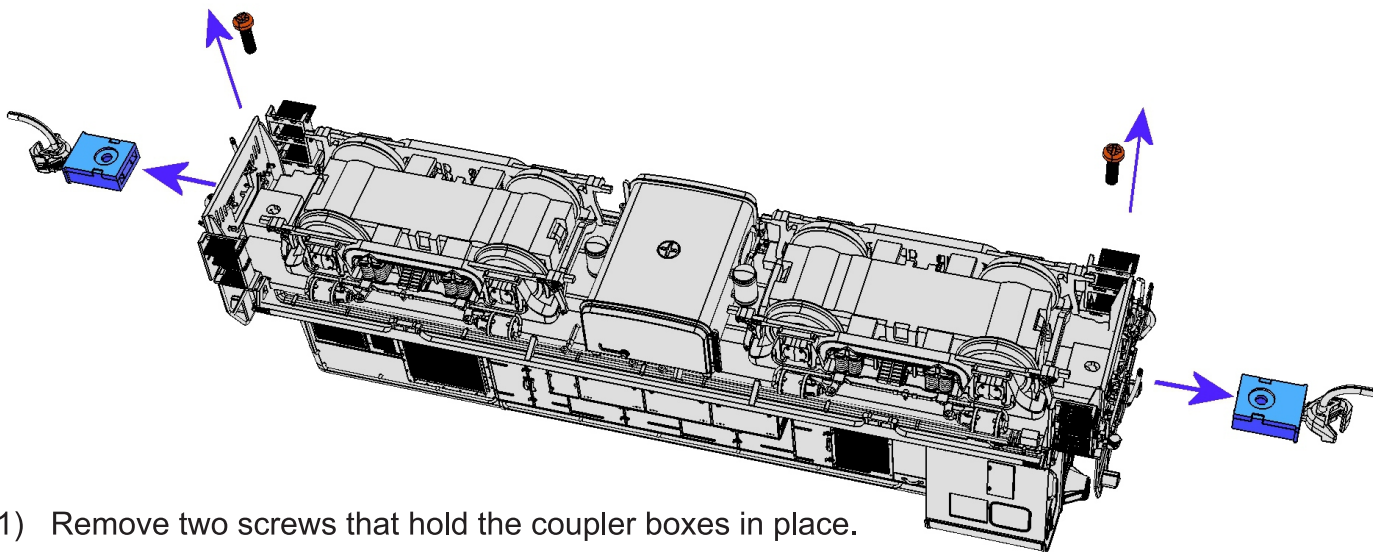
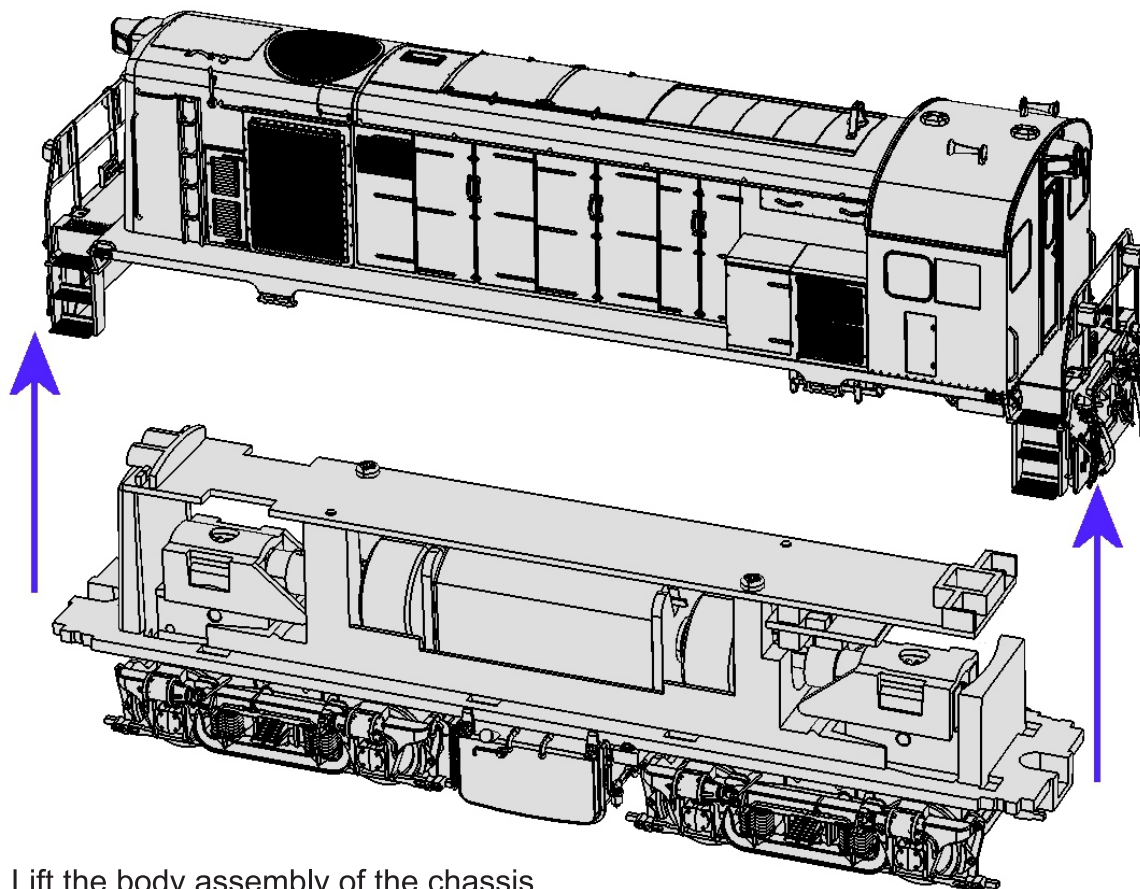


# 800 Class

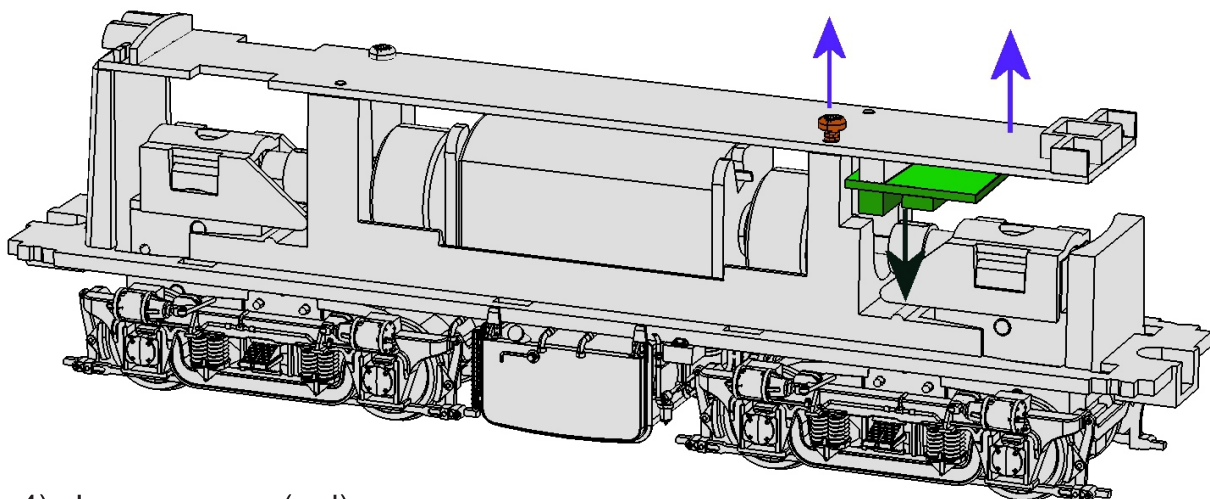
## Decoder Replacement Instruction



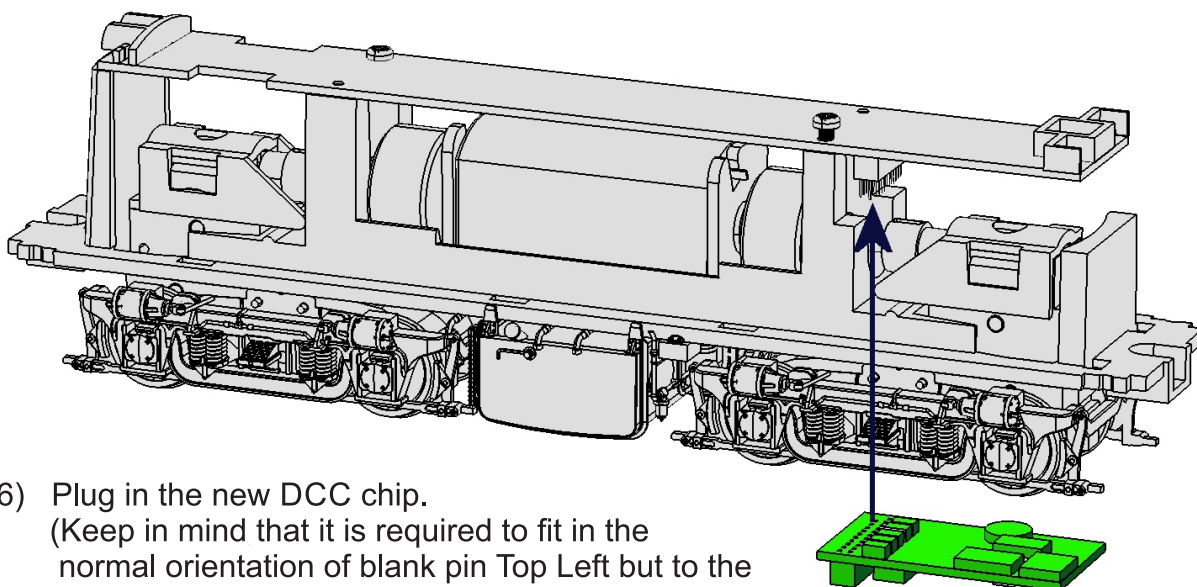
- 1) Remove two screws that hold the coupler boxes in place.
- 2) Remove coupler boxes.



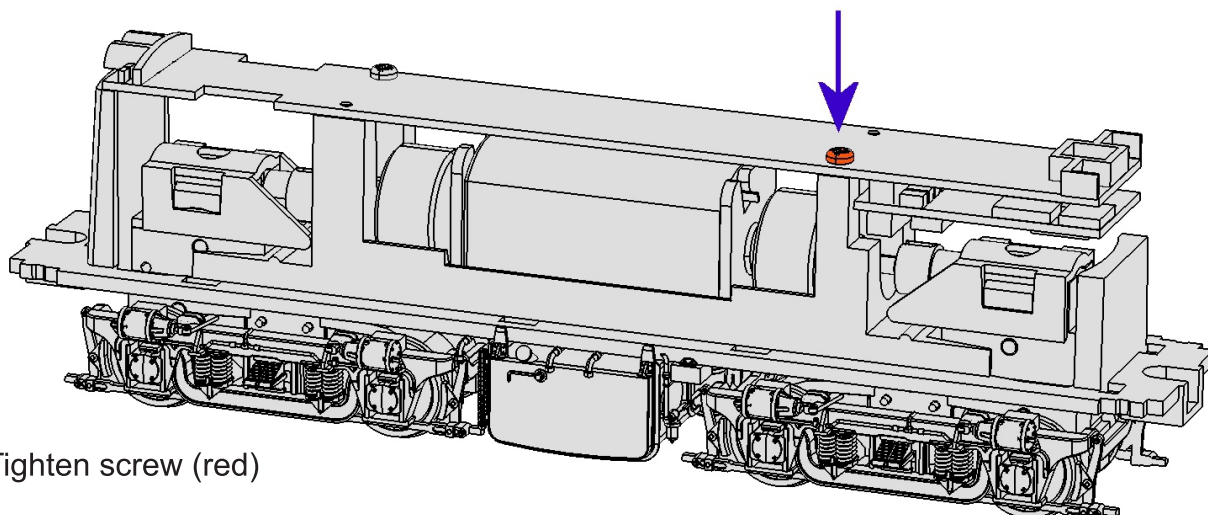
- 3) Lift the body assembly of the chassis.



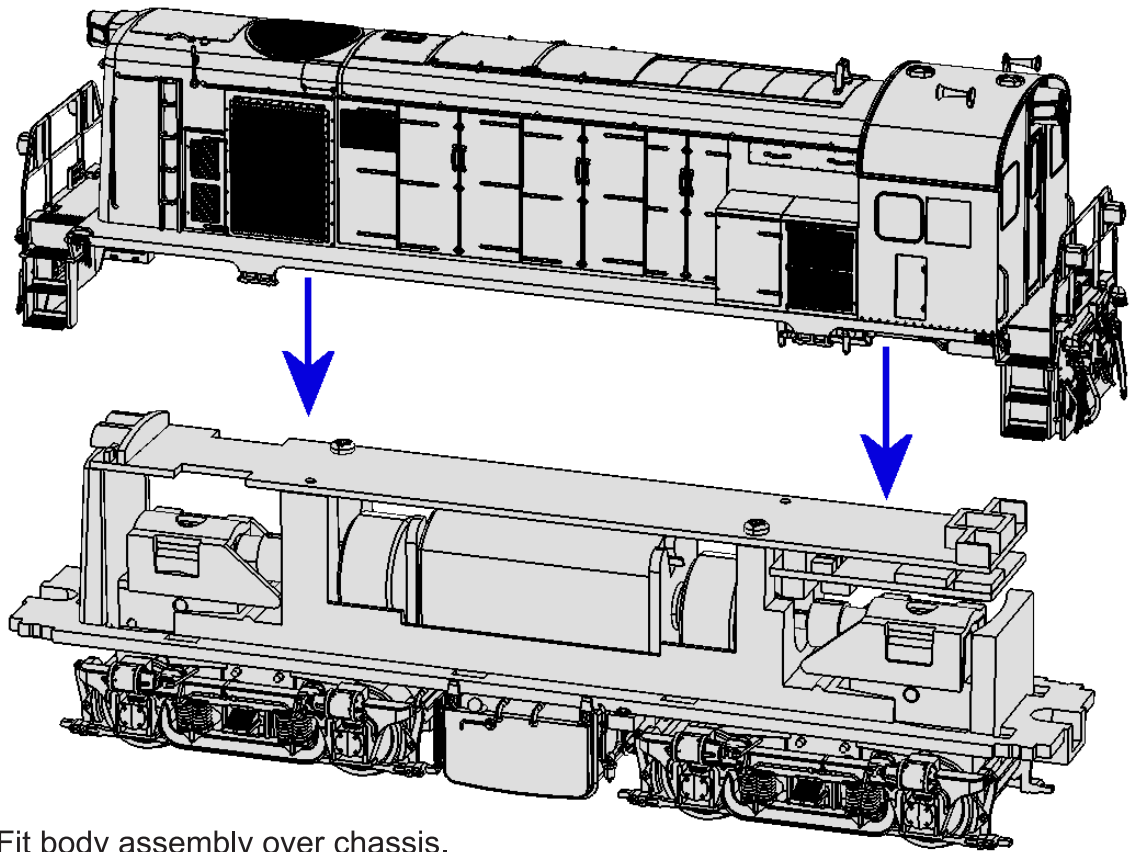
- 4) Loosen screw (red)
- 5) Lift PCB and unplug the DC chip.



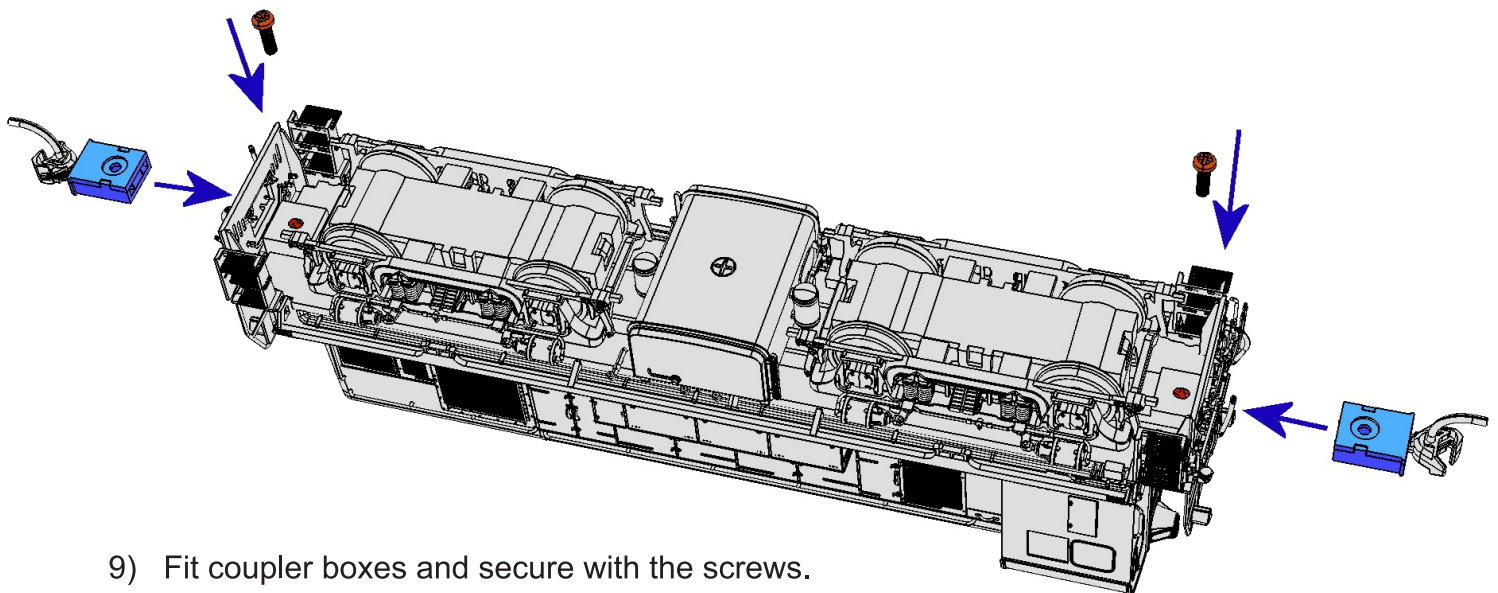
- 6) Plug in the new DCC chip.  
(Keep in mind that it is required to fit in the normal orientation of blank pin Top Left but to the underside of the lighting board).



- 7) Tighten screw (red)



8) Fit body assembly over chassis.



9) Fit coupling boxes and secure with the screws.